

"A reciprocating electromagnetic micro-pump, particularly for small electrical appliances"

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5        Field of the invention

The present invention generally relates to hydraulic pumps, and more specifically it pertains to a reciprocating electromagnetic micro-pump to be used particularly, but not exclusively, in small electrical  
10 appliances.

State of the prior art

Such micro-pumps traditional comprise a hollow body having an inlet for the water and in whose cavity is alternatively movable a core made of ferromagnetic  
15 material co-operating with an electrical excitation winding which surrounds the hollow body. The core bears a tubular piston, with associated intake valve, designed to slide in sealed fashion within a pumping chamber communicating with an outlet by means of a one-way  
20 delivery valve.

In the application to small electrical appliances, micro-pumps of the kind defined above feed the water from a tank to the dispensing member of the apparatus: in particular, in the case of steam electrical appliances,  
25 to a boiler or to an instantaneous steam generator. Current standards for such applications impose the presence, on the delivery line of the micro-pump, of safety devices constituted by maximum pressure valves or the like, able to act if an anomalous over-pressure is  
30 produced downstream of the pump. The presence of such safety system entails production and assembly expenses with clearly impact on the final cost of the electrical appliance whereto the micro-pump is applied with, for

obvious market-related reasons, should instead be as low as possible.

Summary of the invention

5 The object of the present invention is to overcome the aforesaid drawback, and more in particular to provide a reciprocating electromagnetic micro-pump whose application, in particular to small electrical appliances, removes the need for additional safety devices against anomalous overpressures downstream of its  
10 output.

According to the invention, said object is achieved thanks to the fact that the pumping chamber of the micro-pump is defined by a tubular element that is axially movable, against the action of elastic contrast means,  
15 between an advanced position of normal operation of the pump and a retracted position in which said outlet is placed in communication with a volume inside the pump, in turn communicating with the inlet fitting for the absorption of any overpressures.

20 Advantageously, said volume comprises the cavity of said hollow body.

Thanks to the solution idea, any anomalous overpressure downstream of the pump can be absorbed and disposed by the pump itself, thanks to the backward  
25 motion of the tubular element which defines the pumping chamber and to the consequent discharge of the overpressure from the area situated downstream of the one-way delivery valve in the inlet fitting, and hence to the water tank connected thereto.

30 Conventionally, the one-way delivery valve comprises a shutter co-operating, under the action of an elastic thrusting member, with an annular valve seat, in such a way that the shutter opens during the delivery cycles of

the piston, closing during the cycles in which water is drawn in from the inlet fitting. According to a preferred embodiment of the invention, said annular seat of the one-way delivery valve is movable with the aforesaid  
5 tubular element which defines the pumping chamber, and it is advantageously formed by the end of said tubular element that faces the outlet fitting.

#### Brief description of the drawings

The invention shall now be described in detail with  
10 reference to the accompanying drawings, provided purely by way of non limiting example, in which:

Figure 1 is a schematic elevation view of a reciprocating electromagnetic micro-pump according to the invention,

15 Figure 2 is a longitudinal section view according to the line II-II of Figure 1, and

Figure 3 is an exploded perspective view of a part of the components of the micro-pump.

#### Detailed description of the invention

20 Referring to the drawings, the reciprocating electromagnetic micro-pump according to the invention essentially comprises a container made of electrically insulating material 1 containing an annular electrical winding 2 which coaxially surrounds a hollow body 3  
25 within whose cavity 4 is alternatively movable, with radial play, a core of ferromagnetic material 5. The hollow body 3 is formed at an end with a tubular inlet fitting 6 to be connected with a water tank, and between said fitting 6 and the core 5 is interposed a helical  
30 compression spring 7 which tends to press said core 5 towards a tubular outlet fitting 8 borne by a hollow member 9 fastened coaxially in sealed fashion to the hollow body 3, at the opposite side from the inlet

fitting 6.

The core 5, in turn, is hollow, and coaxially bears a hollow piston 10 provided at its free end, in conventional fashion, with an intake valve 11.

5 The piston 10 is able to slide in sealed fashion within a pumping chamber defined by a tubular element 12, coaxial with the hollow body 3 and with the hollow member 9 and normally placed in sealed contact therewith by means of an annular gasket 13.

10 According to the fundamental characteristic of the invention, the tubular element 12 which defines the pumping chamber is axially movable within the hollow member 9 between an advanced position of normal operation, shown in Figure 2 and in which it is as stated  
15 in sealed contact with the inner wall of the hollow member 9, and a lowered position in which it allows communication between the area of the hollow member 9 communicating with the outlet fitting 8 and the cavity 4 of the hollow body 3, which in turn is in communication  
20 with the inlet fitting 6 connected with the water tank. The tubular element 12 is normally maintained in the raised position by the action of a helical compression spring 14, having a predetermined load, which reacts against a cut or holed washer 15 housed coaxially in the  
25 hollow body 3 and traversed by the piston 10.

The end of the tubular element 12 oriented towards the outlet fitting 8 defines an annular valve seat 16 for a shutter 17 of a one-way delivery valve 18. The shutter 17 is normally pressed in sealed contact against the seat  
30 16 by means of a helical compression spring 19 reacting against the outlet fitting 8.

The normal operation of the pump thus described is conventional: the excitation of the electrical winding 2

and the action of the spring 7 produce the reciprocating displacement of the core 5 within the cavity 4 of the hollow body 3 and consequently of the piston 10 within the pumping chamber defined by the tubular element 12. In this way, the water taken in through the inlet fitting 6 is cyclically pumped under pressure towards the outlet fitting 8, by effect of the cyclical opening of the delivery valve 18.

If an anomalous overpressure, exceeding the axial spring-load of the spring 14, is produced downstream of the outlet fitting 8, then the tubular element 12 moves from the advanced position towards the rear position, against the action of the spring 14, thereby placing in communication the outlet fitting 8 with the cavity 4 of the hollow body 3 and hence with the inlet fitting 6, in practice bypassing the one-way delivery valve 18. Any overpressure can thus be discharged and be absorbed through the venting volume defined by the cavity 4 towards the inlet fitting 6 and hence within the water tank connected thereto. To this also contributes, in part, the space made available - as a consequence of the rearward motion of the tubular element 12 - within the hollow member 9 between the one-way delivery valve 18 and the outlet fitting 8.

This arrangement makes it unnecessary to provide auxiliary devices for venting the pressure in the connecting line between the pump and the apparatus whereto it is applied.

Naturally, the construction details and the embodiments may be varied widely from what is described and illustrated herein, without thereby departing from the scope of the present invention as defined in the claims that follow.